WACKER

SAFETY DATA SHEET

Material: 60054437 **WACKER® PRIMER G 791 B**

Version 2.5 (US) Print Date 11/18/2026 Date of last alteration: 04/04/2026

1. Product and company identification

1.1 Identification of the substance or preparation:

Trade name **WACKER® PRIMER G 791 B**
Product group: Intermediate

Use of the Substance/Mixture: Industrial. Commercial.
Intermediate chemical .

1.2 Company/undertaking identification:

Manufacturer/distributor:
Wacker Chemie AG
Gisela-Stein-Straße 1
81671 München
Germany

Customer information:
Wacker Chemical Corporation
4950 S State Road
Ann Arbor, MI 48108
InfoLine:
Tel (517) 264-8240
Hours of operation:
Monday - Friday, 8 am to 5 pm (eastern standard time)
Corporate website: www.wacker.com

Emergency telephone no. (24h): **(517) 264-8500**

Transportation emergency:
(800) 424-9300 (CHEMTREC, USA)
(703) 527-3887 (CHEMTREC, international)

This SDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker Chemical Corporation.

2. Hazards identification

2.1 Classification of the substance or mixture

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200):

Hazards for the product as supplied

Classification	H-Code
Specific target organ toxicity - single exposure, Category 3	H336
Aspiration hazard, Category 1	H304
Short-term (acute) aquatic hazard, Category 2	H401
Long-term (chronic) aquatic hazard, Category 2	H411
Reproductive toxicity, Category 1B	H360F
Reproductive toxicity, Category 1B	H360D
Skin corrosion/irritation, Category 2	H315
Flammable liquids, Category 2	H225

2.2 Label elements

GHS-Labelling:

Pictogram(s):



Signal word: Danger

H-Code	Hazard statements
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H360	May damage fertility or the unborn child.

H411	Toxic to aquatic life with long lasting effects.

P-Code	Precautionary statements
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection.
P273	Avoid release to the environment.
P243	Take action to prevent static discharges.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P331	Do NOT induce vomiting.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P332 + P313	If skin irritation occurs: Get medical advice/ attention.
P391	Collect spillage.
P370 + P378	In case of fire: Use water mist, carbon dioxide or alcohol-resistant foam to extinguish.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents/container to waste disposal.

2.3 Other hazards

Risk of hydrogen gas formation with water, alcohols, acids, metallic salts, amines and alkalis. In combination with oxygen, the released hydrogen can form oxyhydrogen.
Endocrine disrupting properties - human health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Endocrine disrupting properties - environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

3. Composition/information on ingredients

3.1 Chemical characterization (preparation)

Chemical characterization
Polydimethylsiloxane+solvent

3.2 Information on ingredients:

Type	Numerical identifier	Substance	Content [wt. %]	Note
INHA	90622-56-3 CAS-No.	C7 - C9 Isoalkanes	>90	
INHA	110-71-4 CAS-No.	Ethane, 1,2-dimethoxy-	<3	R

Type: INHA - ingredient, VERU - impurity. *** **Note:** C1 - IARC carcinogen, C2 - NTP carcinogen, C3 - OSHA carcinogen, R - reproductive toxin.

Substances listed in the Subsections "HAPS" and "California Proposition 65 Carcinogens / Reproductive Toxins" that are not listed in this section are only present at quantities below 0.1% for California Proposition 65 listed toxins or below 1% for non-carcinogenic HAPS or they are inextricably bound in the product. Specific chemical identities and/or exact percentage (concentration) of the composition may have been withheld as a trade secret.

The product contains the following substances of very high concern (Regulation (EC) No. 1907/2006 (REACH), Article 57) in amounts ≥ 0.1%:

Type	CAS-No.	Substance	Content [%]
INHA	110-71-4	1,2-Dimethoxyethane	>=1– <3

Type: INHA: ingredient, VERU: impurity

4. First-aid measures

4.1 General information:

Get medical attention if irritation or other symptoms occur. Before seeking medical attention remove contaminated clothing and shoes. Take a copy of the Safety Data Sheet when going for medical treatment.

4.2 If inhaled

If inhaled remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult give oxygen.

4.3 In case of skin contact

For skin contact, immediately wipe away excess material. Use a waterless hand cleaner to remove as much of the remaining material as possible. Wash with soap and water.

4.4 In case of eye contact

If contact with eyes, immediately hold eyelids apart and flush with plenty of water for at least 15 min.

4.5 If swallowed

For Ingestion, do not attempt to induce vomiting. If conscious, have them rinse their mouth with water but do not give anything to drink. Danger of aspiration. Get medical attention immediately. Show label if possible.

5. Fire-fighting measures

5.1 Flammable properties:

Property:	**Value:**	**Method:**
Flash point:	7 °C (45 °F)	(DIN 51755)
Boiling point/boiling range:	116 - 134 °C (241 - 273 °F) at 1013 hPa	(Lit.)
Lower explosion limit:	0.9 Vol-%	(not specified)
Upper explosion limit:	7.0 Vol-%	(not specified)
Ignition temperature:	415 °C (779 °F)	(DIN 51794)
NFPA Hazard Class (comb./flam.liquid):	IB	

5.2 Fire and explosion hazards:

Warning! Flammable liquid and vapor. Consider possible formation of explosive mixtures with air, for example in uncleaned containers. Electrostatic charging is possible.

5.3 Recommended extinguishing media:

carbon dioxide , dry sand , dry chemical or alcohol-resistant foam .

5.4 Unsuitable extinguishing media:

water .

5.5 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases

Heavy soot formation during combustion. Hazardous combustion products: carbon dioxide , carbon monoxide and incompletely burnt hydrocarbons .

5.6 Fire fighting procedures:

Fire fighters should wear full protective clothing including a self-contained breathing apparatus. Cool endangered containers with water.

6. Accidental release measures

6.1 Precautions:

Wear personal protection equipment (see section 8). Avoid contact with eyes and skin. Avoid inhaling mists and vapours. If material is released indicate risk of slipping.

HAZWOPER PPE Level: C

6.2 Containment:

Prevent material from entering surface waters, drains or sewers and soil. Inform authorities if substance leaks into surface waters, sewerage or ground. Contain any fluid that runs out using suitable material (e.g. earth). Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers.

Spills of material which could reach surface waters must be reported to the United States Coast Guard National Response Center's toll free phone number (800) 424-8802.

6.3 Methods for cleaning up

Do not flush away with water. Take up mechanically and dispose of according to local/state/federal regulations. For small amounts: Absorb with a liquid binding material such as diatomaceous earth and dispose of according to local/state/federal regulations. Contain larger amounts and pump up into suitable containers. Exhaust vapours.

6.4 Further information:

Eliminate all sources of ignition.

7. Handling and storage

7.1 Handling

Precautions for safe handling:
Ensure adequate ventilation. Must be syphoned off in situ. Spilled substance increases risk of slipping.

Precautions against fire and explosion:
Flammable vapors may accumulate and form explosive mixtures with air in containers, process vessels, including partial, empty and uncleaned containers and vessels, or other enclosed spaces. Keep away from sources of ignition and do not smoke. Take precautionary measures against electrostatic charging. Cool endangered containers with water.

7.2 Storage

Conditions for storage rooms and vessels:
Make sure there is no possibility of entering the ground.

Advice for storage of incompatible materials:
not applicable

Further information for storage:
Keep container tightly closed and store in a cool, well ventilated place.

8. Exposure controls and personal protection

8.1 Engineering controls

Ventilation:
General ventilation sufficient to provide 1 CFM per square foot of floor area or 6 room air exchanges per hour is recommended.

Local exhaust:
To control flammable/combustible vapors: Local exhaust ventilation which meets the requirements of ANSI Z9.2 is recommended to control airborne contaminants at the point of use.

8.2 Associate substances with specific control parameters such as limit values

Maximum airborne concentrations at the workplace:

Substance	Type	mg/m^3	ppm	Dust fract.

none known

8.3 Personal protection equipment (PPE)

Respiratory protection:
Recommendation in case of long or strong exposure: A NIOSH approved air purifying respirator equipped with universal multi-contaminant multi-gas/vapor cartridges is recommended if overexposure to chemical vapors could occur.

Hand protection:
neoprene or nitrile rubber gloves .

Eye protection:
Safety glasses with side shields or chemical safety goggles. Where there is risk of splashing: tight fitting chemical safety goggles .

Other protective clothing or equipment:
Additional skin protection, such as SARANEX coated Tyvek apron, over-sleeves, lab coat, coveralls, or protective suit should be worn if splashing could occur. Provide eye bath and safety shower.

8.4 General hygiene and protection measures:

Avoid contact with eyes, skin and clothing. Avoid breathing dust/vapor/mist/gas/aerosol. When handling do not eat, drink, smoke or apply cosmetics. Wash thoroughly after handling.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Property:	Value:	Method:
Physical state	liquid	
Colour	colourless	
Odour	faint	
Odour Threshold	no data available	
Melting point	exempt	
Boiling point/boiling range	116 - 134 °C at 1013 hPa	(Lit.)
Lower explosion limit	0.9 Vol-%	(not specified)
Upper explosion limit	7.0 Vol-%	(not specified)
Flash point	7 °C	(DIN 51755)
Ignition temperature	415 °C	(DIN 51794)
Thermal decomposition	exempt	
pH	Not applicable. Insoluble in water.	
Viscosity, kinematic	no data available	
Viscosity, dynamic	0.9 mPa.s	
Water solubility	practically insoluble	
Partition coefficient: n-octanol/water	not applicable	
Vapour pressure	25 hPa at 20 °C	(EU-GL.A.4)
Vapour pressure	127 hPa at 50 °C	(DIN 13016-3)
Density	0.73 g/cm³ (25 °C)	(DIN 51757)
Relative vapour density	no data available	
Particle Size Distribution	Not applicable.	

9.2 Other information

No data available.

Property:	Value:	Method:
Evaporation rate	no data available	
Molecular weight	not applicable	

10. Stability and reactivity

10.1 General information:

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

10.2 Conditions to avoid

None known.

10.3 Materials to avoid

None known.

10.4 Hazardous decomposition products

If stored and handled properly: none known. The following applies for the silicone content of the substance: Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

10.5 Further information:

Hazardous polymerization cannot occur.

11. Toxicological information

11.1 Information on toxicological effects

11.1.1 Acute toxicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

Acute toxicity estimate (ATE):
ATE_{mix} (Oral): > 2000 mg/kg

11.1.2 Skin corrosion/irritation

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.3 Serious eye damage/eye irritation

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.4 Respiratory or skin sensitization

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.5 Germ cell mutagenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.6 Carcinogenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.7 Reproductive toxicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.8 Specific target organ toxicity - single exposure

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.9 Specific target organ toxicity - repeated exposure

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.10 Aspiration hazard

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.11 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

11.1.12 Further toxicological information

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Other information: According to literature aliphatic hydrocarbons are slightly irritating to the skin and mucuous membranes and have a skin drying and narcotic effect. If the lungs are directly affected (e.g. by aspiration), inflammation of the lungs may occur.

12. Ecological information

12.1 Toxicity

Assessment:

For the product as a whole, no test data is available.

12.2 Persistence and degradability

Assessment:

Organic solvent(s): Not readily biodegradable.

12.3 Bioaccumulative potential

Assessment:

No data known.

12.4 Mobility in soil

Assessment:

No data known.

12.5 Results of PBT and vPvB assessment

PBT assessment
No data available.

vPvB Assessment
No data available.

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

none known

13. Disposal considerations

13.1 RCRA Waste Classification:

D001 (Ignitable)
This classification applies only to the material as it was originally produced.

13.2 Product disposal

Recommendation:
Dispose of according to regulations by incineration in a special waste incinerator. Observe local/state/federal regulations.

13.3 Packaging disposal

Recommendation:
Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations.

14. Transport information

14.1 US DOT & CANADA TDG SURFACE

Valuation	:	Dangerous Goods
Proper Shipping Name	:	Hydrocarbons, liquid, n.o.s.
Technical name	:	(C7 - C9 Isoalkanes)
Class	:	3
UN no.	:	3295
Packing group	:	II
Label	:	**TL:flammable liquid/3
NAERG Guide	:	128

Other Information .....: The Fish & Tree marine pollutant mark is required on bulk containers in ground transportation, and on both bulk and non-bulk containers when shipping by water.

14.2 Transport by sea IMDG-Code

Valuation .....: Dangerous Goods
Class .....: 3
Packing group .....: II
UN no. .....: 3295
Proper Shipping Name .....: Hydrocarbons, liquid, n.o.s.
Technical name .....: (C7 - C9 Isoalkanes)
EmS No. .....: F-E, S-D
Marine pollutant .....: yes

14.3 Air transport ICAO-TI/IATA-DGR

Valuation .....: Dangerous Goods
Class .....: 3
UN no. .....: 3295
Proper Shipping Name .....: Hydrocarbons, liquid, n.o.s.
Packing group .....: II

15. Regulatory information

15.1 U.S. Federal regulations

TSCA inventory status and TSCA information:
This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory.

TSCA 12(b) Export Notification:
This material does not contain reportable amounts of any TSCA 12(b) listed chemicals.

CERCLA Regulated Chemicals:
This material does not contain any CERCLA regulated chemicals.

SARA 302 EHS Chemicals:
This material does not contain any SARA extremely hazardous substances.

SARA 311/312 Hazard Class:
Aspiration hazard. Reproductive toxicity. Skin corrosion or irritation. Specific target organ toxicity (single or repeated exposure). Flammable (gases, aerosols, liquids, or solids)

SARA 313 Chemicals:
This material does not contain any SARA 313 chemicals above de minimus levels.

HAPS (Hazardous Air Pollutants):
This material does not contain any hazardous air pollutants.

15.2 US State Regulations

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)

This material does not contain any chemicals known to the State of California to cause cancer.

This material does not contain any chemicals known to the State of California to cause reproductive effects.

Massachusetts Right To Know
110-71-4 Ethane, 1,2-dimethoxy-

15.3 Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

Japan ..... : **ENCS** (Handbook of Existing and New Chemical Substances):
This product is listed in, or complies with, the substance inventory.
New Zealand ..... : **NZIoC** (New Zealand Inventory of Chemicals):
This product is listed in, or complies with, the substance inventory. (For a correct interpretation of the New Zealand status, additional information like GHS classification or Group Standard is required.)

Australia ..... :	**AIIC** (Australian Inventory of Industrial Chemicals): This product is listed in, or complies with, the substance inventory.
China..... :	**IECSC** (Inventory of Existing Chemical Substances in China): This product is listed in, or complies with, the substance inventory.
Canada ..... :	**DSL** (Domestic Substance List): This product is listed in, or complies with, the substance inventory.
Philippines..... :	**PICCS** (Philippine Inventory of Chemicals and Chemical Substances): This product is listed in, or complies with, the substance inventory.
United States of America (USA)..... :	**TSCA** (Toxic Substance Control Act Chemical Substance Inventory): All components of this product are listed as active or are in compliance with the substance inventory.
Taiwan ..... :	**TCSI** (Taiwan Chemical Substance Inventory): This product is listed in, or complies with, the substance inventory. General note: The Taiwanese chemicals regulation requires a phase 1 registration for TCSI-listed or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each ingredient). It is the duty of the importing/manufacturing legal entity to take care of this obligation.
European Economic Area (EEA)..... :	**REACH** (Regulation (EC) No 1907/2006): General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.
South Korea (Republic of Korea) ..... :	**AREC** (Act on Registration and Evaluation of Chemicals; “K-REACH”): Please approach your regular contact for more detailed information.

16. Other information

16.1 Additional information:

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200).This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe valid patents or as extending a license under valid patents. This SDS provides selected regulatory information on this product, including its components. This is not intended to include all regulations. It is the responsibility of the user to know and comply with all applicable rules, regulations and laws relating to the product being used.

Vertical lines in the left-hand margin indicate changes compared with the previous version.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on www.wacker.com. WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

16.2 Glossary of Terms:

ACGIH - American Conference of Governmental Industrial Hygienists
DOT - Department of Transportation
hPa - Hectopascals
mPa*s - Milli Pascal-Seconds
OSHA - Occupational Safety and Health Administration
PEL - Permissible Exposure Limit
ppm - Parts per Million
SARA - Superfund Amendments and Reauthorization Act
STEL - Short Term Exposure Limit
TSCA - Toxic Substances Control Act
TWA - Time Weighted Average

Flash point determination methods	**Common name**
ASTM D56.....	Tagliabue (Tag) closed cup
ASTM D92, DIN 51376, ISO 2592	Cleveland open cup
ASTM D93, DIN 51758, ISO 2719	Pensky-Martens closed cup
ASTM D3278, DIN 55680, ISO 3679	Setaflash or Rapid closed cup
DIN 51755.....	Abel-Pensky closed cup

16.3 Conversion table:

Pressure:.....: 1 hPa * 0.75 = 1 mm Hg = 1 torr; 1 bar = 1000 hPa
Viscosity:.....: 1 mPa*s = 1 centipoise (cP)